



PCT/GB 2003 / 003 0 793
16/522183



INVESTOR IN PEOPLE

PRIORITY DOCUMENT

SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH RULE 17.1(a) OR (b)

The Patent Office

Concept House

Cardiff Road

Newport

South Wales 24 JAN 2005

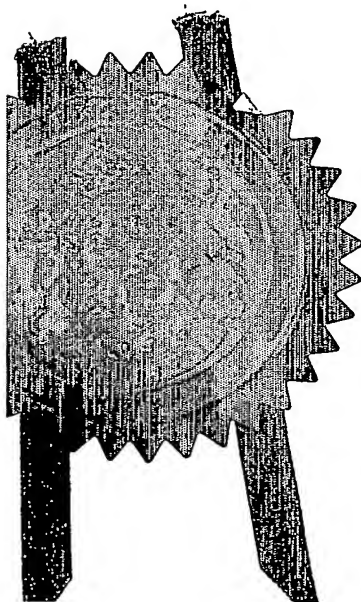
NP10 8QQ

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



Signed

Dated 2 September 2003

BEST AVAILABLE COPY

REC'D 23 SEP 2003

WIPO

PCT

The Patent Office

24MAR03 E794359-4 D21032
P01/7700 0.00-0306597.6

Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

Cardiff Road
Newport
South Wales
NP10 8QQ



1. Your reference

P707252GB-1/DRC.LKH

2. Patent application number

(The Patent Office will fill in this part)

0306597.6

21 MAR 2003

3. Full name, address and postcode of the or of each applicant (underline all surnames)

McGill Technology Limited
McGill Technology Building
Endeavour Park, London Road
Addington, West Malling
Kent
ME19 5TW
United Kingdom

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

United Kingdom

6755417002

4. Title of the invention

Drive Mechanism

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

WITHERS & ROGERS
Goldings House
2 Hays Lane
London
SE1 2HW

Patents ADP number (if you know it)

1776001

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or each of these earlier applications and (if you know it) the or each application number

Country

Priority application number
(if you know it)

Date of filing
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

- a) any applicant named in part 3 is not an inventor, or
 - b) there is an inventor who is not named as an applicant, or
 - c) any named applicant is a corporate body.
- See note (d))

Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description	14
Claim(s)	—
Abstract	—
Drawing (s)	13 + 13 <i>ll</i>

10. If you are also filing any of the following, state how many against each item.

Priority documents	—
Translations of priority documents	—
Statement of inventorship and right to grant of a patent (Patents Form 7/77)	—
Request for preliminary examination and search (Patents Form 9/77)	—
Request for substantive examination (Patents Form 10/77)	—
Any other documents (please specify)	—

11. I/We request the grant of a patent on the basis of this application.

Signature *W. H. S. - R. S. S.* Date 21 March 2003

12. Name and daytime telephone number of person to contact in the United Kingdom David R Cowan 01926 336111

Warning

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least six weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500 505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.

Drive Mechanism

This invention relates to drive mechanisms and, in particular, to mechanisms by which a drive member is moved reciprocally to effect discharge of the contents of a container.

5

Various mechanisms are available whereby a plunger is driveable reciprocally to discharge the contents of a container but such mechanisms are usually power driven so that even when discharge requires high forces, it is possible to provide sufficient force for discharge to take place. When, however, it is required to drive the plunger manually it can be difficult to achieve this when the required discharge force is high.

10

An object of the invention is to provide a drive mechanism which is operable manually and can provide sufficient discharge force for the purpose required.

15

According to the invention, a drive mechanism comprises a rotary member carrying a first gear wheel, a driven gear wheel meshing with the first gear wheel, the first gear wheel and the driven gear wheel having a high gear ratio whereby the driven gear wheel rotates more slowly than the first gear wheel, a cam mounted for rotation with the driven gear wheel, a cam follower engaging with the cam and moveable reciprocally upon rotation of the cam, the cam follower carrying a plunger arranged to be moveable therewith to engage a container of product and extrude product from the container.

20

Preferably, the first gear wheel is rotatable by a manually operated handle, but the wheel may be power driven, for example, by an electric motor.

25

Conveniently, spring means is provided to urge the cam follower into engagement with the cam, the cam operating to overcome the bias of the spring means during an operational movement of the plunger in one direction, and the spring means urging the cam follower in the opposite direction during a return movement of the plunger.

30

The cam may include at least one cam surface which progressively increases in its spacing from the rotational axis of the cam in the circumferential direction.

There may be provided two cam surfaces symmetrically arranged around the cam axis, there being two cam locations of the cam surfaces which lie closest to the axis of rotation, and two cam locations which lie furthest from the axis of rotation. The closest and furthest cam locations lying adjacent to one another, and the closest and furthest cam locations corresponding to a return and an operative plunger location respectively.

Alternatively there is one surface extending through 360° about the axis of the gear wheel.

The cam follower comprises a roller which engages with an outwardly directed cam surface. The roller may be urged into engagement with the cam by a gas spring.

Conveniently, the container is selectively locatable in alignment with the plunger movement in a discharge position, thereby to be engaged by the plunger in an operative movement thereof, the container being moveable to a non discharge, replacement position after discharge.

Conveniently, movement of the container between the discharge position and the replacement position is a sliding movement, the container being supported on a frame shaped to receive a container. The container may be carried on a pivotable support.

The container may include an outlet smaller in cross-section than that of the container for the discharge of product from the container, and the container has a portion arranged to be engaged and deformed or moved by the plunger to reduce the container volume and cause product to be extruded through said outlet. The portion may be deformable by inversion or in the nature of a piston.

Further features of the invention may appear from the following description of an embodiment of an invention given by way of example and with reference to the drawings, in which,

5 Fig. 1 is a schematic vertical section through a drive mechanism for dispensing product, in a first, loading position,

Fig. 2 is a view corresponding to Fig. 1 in a second, ready to dispense, position,

10 Fig. 3 is a view corresponding to Figs 1 and 2 in a third, dispensed position,

Fig. 4 is an enlarged cross section of the container location arrangement,

15 Fig. 5 is a sectioned side elevation of an alternative drive mechanism for dispensing product, in one position,

Fig. 6 is a view corresponding to Fig. 5 in another position,

20 Fig. 7 is a view corresponding to Figs. 5 and 6 in a further position,

Fig. 8 shows in side view a mounting arrangement for the apparatus of Figs. 5-7.

Fig. 9 shows an alternative mounting arrangement,

25 Figs. 10 and 11 show a still further mounting arrangement,

Fig. 12 shows a perspective view of an assembly corresponding to the arrangement of Figs. 10 and 11.

30 Figs. 13 is a side elevation of part of a modified drive, and

Fig. 14 is an exploded view of the arrangement of Fig. 13.

Referring to the drawings, and firstly to Figs. 1 - 4, there is shown a drive mechanism which is suited to discharging containers of semi-solid product by an extrusion action. In the illustrated arrangement the container 10 is of known form and is for dispensing semi-solid food product, such as ice cream. It consists of a base part 11 in which is formed an outlet 12, and a closure member 13 located on the base part 11 and having a central, deformable portion 14 which can be deformed downwards into the base part to reduce the internal volume of the container and to cause product in the container to be extruded from the outlet 12.

10

The container 10 is generally circular in cross-section and the closure 13 is locatable on the base around the upper rim thereof to seal the container contents after filling and during transit.

15 The container outlet 13 is shaped to shape product being extruded therethrough and usually includes a seal, not shown, located over the outlet, except when discharge of the product from the container is to take place.

20 The deformable part 14 of the container deforms downwards towards contact with the inner surface of the base, thereby to empty the container.

The container is locatable in a sliding support member 16 which is moveable between a dispensing position, Figures 2, 3 and 4 and a non-operative recharging position, Fig. 1.

25 The container support 16 supports the base 11 of the container 10 and the support has an opening coinciding with the opening 12 in the container whereby product can be discharged downwards through the opening in the support.

30 The support 16 includes longitudinal side members 17 which are slideably mounted in guides 18 to enable the support to move horizontally between the discharge (Figs. 2 and 3) and replacement (Fig. 1) positions. The support 16 is located at the lower end of a frame 20 in which the main drive mechanism is located.

The support 16 defines a seating 16A for containers and laterally extending portions 17 of the support engage in the guides 18, there being downwardly extending portions 18A of the guides which engage with upper edges of the container to secure the container in the seating and keep the closure on the base of the container.

The drive mechanism includes a rotatable handle 21 mounted on a lever arm 22 which is in turn journaled onto the frame 20.

10 The handle 21 and cam 22 are rotatable through 360° about a support mounted on the frame of the mechanism. The arm 22 carrying the handle 21 at one end, carries a first gearwheel 23 at the other end, the gearwheel 23 being of relatively small diameter and carrying a plurality of teeth around its periphery.

15 In meshing engagement with the first gearwheel 23, is a driven gearwheel 25 of much larger diameter than the first gearwheel 23 and which is mounted for rotation in the housing 20 about a rotational axis A on a shaft 26.

Also mounted on the shaft 26 is a cam 27 having the illustrated cam shape. Two cam surfaces 28 and 29 of symmetrical shape are located around the axis of rotation A and it will be seen that each cam surface 28, 29 commences at a relatively small distance from the axis of rotation and the spacing of the surfaces increases in the circumferential direction.

25 The cam surfaces 28, 29 have a progressively increased spacing from the cam axis A of rotation and, at their greatest spacing from said axis, one cam surface lies adjacent the other cam surface at the smallest distance from the axis of rotation. The cam surfaces can be said to each have a convolute form. Engaging with the cam surfaces 28, 29 is a cam follower 31 having a roller 32 which contacts the cam surfaces as the cam 27 is rotated in direction X. The roller 32 is urged into engagement with the cam surfaces 28, 29 in an upwards direction, there being a spring 33 to achieve this.

Rotation of the cam 27 causes the cam follower 31 to move away from the axis A of rotation of the cam and this movement is against the action of the spring 33 which urges the follower into engagement with the cam surfaces 28, 29.

5 The cam follower 31 includes at its end opposite to the roller 32 a plunger head 35 which is moved to a discharge position in the downwards, discharge direction, Fig 2, upon rotation of the cam 27. After reaching a full discharge position Fig 3, the plunger head moves upwards on a plunger return movement under the action of the spring and by the cam follower moving to a location closest to the cam axis, Fig 4.

10

It will be seen that the arrangements provide means for reciprocally moving the plunger head 35 up and down in a generally vertical direction so that a container 10 of product on the support 16 is engageable with the plunger. Rotation of the cam causes the plunger to move downwards, to deform the container and extrude product from the
15 container outlet.

20

In Figure 3, the plunger has completed a container discharge operation and the cam follower 31 is about to be urged by the spring 33 into a position in which the spring is fully extended and the cam roller 32 is located on the surface 28 or 29 at its closest position to the axis of rotation A of the cam 27. The empty container is then displaced away from a discharge position for removing an empty container and locating a fresh container in the support, Fig. 1. A fresh container on the support 16 is then slid back under the plunger head 35 for a further discharge operation to take place.

25

The plunger head 35 is shaped having regard to the shape of the container 10 to be discharged and the follower 31 acts as a shaft on which the head 35 is mounted. The shaft 31 extends through a support 40 and a cylindrical tube 38 in which the spring 33 is located and carries a collar 39 which is engaged by the upper end of the spring. Movement of the collar 39, and hence the shaft 31, upwards is constrained by the upper
30 end of the tube 38.

A pivoted latch 41 is arranged to engage the outer edge of the cam 27 and to prevent the cam from rotating in the wrong direction. In addition the rotation of the cam will be arranged to activate an audible signal to the user that discharge of a container is complete.

5

Referring now to Figs 5 - 12, there is shown an alternative drive mechanism to that shown in the previous figures and an assembly in which the drive mechanism may be employed.

10 Similar parts have the same reference numbers in both embodiments.

A drive mechanism for causing a plunger 35 to move reciprocally and discharge the contents of product containers is intended for the same purpose as the previous embodiment.

15

Similar to the previous embodiment, there is provided cam operation of the plunger 35. In this case, the handle 21 is located on a disc member 22A which is rotatable about its central axis. Rotatable with the disc member 22A is a gear wheel 23 which is arranged to mesh with a larger gear wheel 25 rotatable about an axis A. The gear wheel 25 carries for rotation therewith a cam member 27A which defines a single cam surface 28A extending 360° about the axis A. The cam surface 28A has a radially inner most portion 28B and spacing of the cam surface 28A from the axis A progressively increases in the circumferential direction so that the maximum spacing from the axis lies at 28C.

25

Although the cam surface 28A is shown as having a convolute surface, the cam surface shape may be varied in the circumferential direction to give different movement to the plunger 35 according to the pressure required to discharge contents from the container. In some cases, the pressure required to discharge product from the container changes over the discharge cycle. A cam follower 32 is mounted at the opposite end to the plunger head 35 and intermediate the follower 32 and the head 35 is a shaft 31.

30

The follower 32 is mounted on the end of a lever 50 which is pivoted at 51 and the end of the lever 50 remote from the follower 32 is pivotally connected to a gas spring 52, the other end of gas spring 52 being secured to the casing 20. The gas spring 52 is arranged to urge the follower into engagement with the cam surface 28 but as the cam follower 32 progresses beyond the portion of the cam surface 28C to the portion of the cam surface 28B, the gas spring, in urging the follower 32 radially inwardly, causes such movement to be controlled and not a sudden movement.

It will be seen that as the disc 22A is turned by the handle 21 in a clockwise direction, as seen in Fig. 5, the plunger head 35 is caused to move reciprocally into engagement with a container to be discharged. Due to the mechanical advantage of the gear arrangement 23 and 25, the effort required to discharge the contents of the container is within the operator's manual abilities.

The container is located in a seating 16 shaped according to the shape of the underside of the container and having a central opening coinciding with the opening in the container through which discharge is achieved. The seating 16 is formed on a pivotal arm 55, pivoted about axis 56 between an operative discharge position (Fig. 5) a release position (Fig. 7) and a recharging position (Fig. 6). In the operative position of Figs. 5, the arm 55 is latched into position using a latching mechanism 57 which is pivotable between the position of Fig. 5 and the position of Fig. 7. In latching into the position of Fig. 5, the outer end of the arm 55 engages an inclined end 58 of the latch 57 which pivots the latch against the constraint of spring means to admit the end of the arm into a latching groove 60. The latch 57 has a manually engageable portion 61 which may be depressed by the operator to pivot the latch 57 in an anticlockwise direction and release the arm 55 from the groove 58, after discharge of the container has taken place.

A frame member 63 supports the seating 16 and associated arm 55 in relation to the housing 20 to provide a rigid frame capable of acting as an abutment during operation of the plunger 35.

The sequence of operations of the drive mechanism includes locating a container in the seating 16 when the arm 55 is in the position shown in Fig. 6. The arm 55 is then manually raised into position so that the outer end of the arm latches into the groove 60 to secure the arm rigidly in position for a discharge operation.

5

Discharge of the container can then take place by rotating the disc 22A using the handle 21 in a direction to cause the cam 27A to rotate in a clockwise direction. At the commencement of a discharge operation the follower 32 is located on the cam surface 28B with the plunger fully retracted. During rotation, the plunger is moved downwards
10 towards the seating 16 by engagement between the follower 32 and the cam surface 28A. Full extension of the plunger 35 and full discharge of the contents of the container are achieved when the follower 32 is engaged with the cam surface portion 28C. The plunger 35 will then be pressing directly against the base of the container to ensure that the contents are fully discharged. However, if desired, the container may be partially
15 emptied at any stage in the discharge cycle and the container fully emptied at a separate time.

Upon fully discharging the container, continued rotation of the disc 22A causes the plunger 35 to move in a return direction as the follower 32 moves from surface 28C to
20 surface 28B under the constraint of the gas spring 52 to ensure that the movement is smooth. The arm 55 can then be released by depression of the latch 57 so that the arm moves downwards, the container is released from the arm and a fresh container is located on the seating 16 which takes place with the arm 55 in the position shown in Fig. 6.

25

The arm 55 is preferably arranged to be readily removeable so that the arm and associated seating 16 can be easily cleaned when released from the machine. Moreover a different arm may be located having a different size seating 16 for different size
30 containers.

30

In some cases, the container has a relatively small capacity of, say, 165 mm but there may be circumstances where a larger capacity container of, say, 300 mm is more suited

and this simply achieved by having an arm to accommodate the large containers. In some cases, the plunger head 35 may be of the same dimensions with the larger containers but in other circumstances it may be appropriate to replace the head 35 with a different sized head to accommodate the different sized container.

5

As an alternative, to accommodate different size containers, the apparatus may have two dispensing heads 35 and two separate container locations, one for each size of container. Such an arrangement can retain the common elements of the gears and cam arrangement described. Alternatively, drive mechanisms may be provided for each
10 plunger head and associated seating mounted on opposite sides of the housing, there being two drive systems, one for each head.

As mentioned, the embodiment of Figs. 5-7 is arranged so that a constant revolutionary speed of the drive is utilised and this takes no account of the relative position of the
15 plunger 35 where more or less dispensing force may be needed at different positions. In most cases, the energy required to dispense will change during the course of the dispensing operation. To accommodate such different force levels, the shape of the cam is changed so that a consistent force is applied to dispense the product whilst the drive handle is moved at a constant speed. Such an arrangement is applicable whether the
20 container and the way it obtains its reduction in volume is as described, or is of another form such as a piston and cylinder arrangement.

Referring more particularly to Figs. 8 - 12, there is shown various ways in which the drive mechanism for dispensing can be located in relation to associated equipment or
25 mountings.

In the case of the arrangement of Fig. 8, the apparatus is mounted on the front of a refrigeration or freezer cabinet 70 for containing product in containers for dispensing by the apparatus. In this case, the cabinet 70 has a door 71 on its front side which is
30 openable about a vertical axis to gain access to and to introduce containers of product into the upper part of the cabinet. The cabinet also has a lower door access 72 which is

hinged about a lower horizontal axis 73 to gain access to containers to be taken from the cabinet 70 and placed in the apparatus for dispensing.

The apparatus is mounted on the door 71 and is supplied with a rear plate 74 fixed to the apparatus and having means for securing the plate 74 to the door 71. The plate 74 may be in the form of an L shaped bracket which extends up the rear of and over the top of the apparatus. The cabinet 70 has a control panel 75 on its upper side.

Referring now to Fig. 9, there is illustrated a wall mounted apparatus in which a plate 74A similar to that of Fig. 8 is attached to the rear side of the apparatus and is fixed to a wall W by fixing means 77 extending through the plate 74A into the wall. Again, the plate 74A may be an L shaped plate extending up the rear of the apparatus and over the top side.

Referring now to Figs. 10 and 11, there is shown a support for the apparatus which may be mounted from the top. In this case, the top of the apparatus is formed with a slot 80 shaped to receive a plate 81 as a close fit, the plate 81 being held in the slot 80 by fixing screws 82.

The plate 81 is rigidly secured to a tube 83 which has a vertical portion 83A, a curved portion 83B and a downwardly directed portion 83C, the lower end of which is secured to the plate 81. By this arrangement the tube 83 can be mounted in any convenient way so that the apparatus can be located, for example, above a refrigeration unit with a saving of space.

In the Fig. 11 arrangement, the lower end of the tube 83 is mounted in a bracket 84 which supports the apparatus on a surface or is otherwise secured to a mounting.

The dispensing apparatus is readily removable from the support for replacement purposes or to effect repairs.

As a further alternative, the dispensing apparatus can be suspended on a support from a ceiling or wall. In each case the electricity supply and any other supply to the apparatus can be introduced through the mounting.

- 5 Figure 12 shows an assembly of dispensing apparatus, support tube 83 and floor mounted cabinet for locating refrigerated containers 85.

Instead of the dispensing apparatus described, similar mounting arrangements can be employed for other dispensing apparatus. In each case the housing is provided with
10 means for locating the support to suspended, wall mount the apparatus, removably on its support.

Referring now to Figs. 13 and 14, there is shown a drive arrangement applicable to any of the previously described embodiments. The force applied to turn the handle in
15 normal use is arranged to be such that any one can operate the handle. The illustrated arrangement is for limiting the effective force which can be applied to the plunger 35 during operation. However, some limitation may be required when the operator is turning the handle 21 and the gear wheel 25 and there is excessive resistance to movement of the plunger 35, for example, when product in the container 10 is too hard
20 to be extruded. Applying excessive force to the plunger in these circumstances may give rise to damage to the arm 55 and/or the container 10.

The arrangement of Figs. 13 and 14 employs a clutch mechanism 90 for transmitting drive between the gear wheel 25 and the cam member 28. The mechanism 90 includes a
25 component 91 mounted on but preferably integral with the gear wheel 25. The mechanism includes a complimentary clutch component 92 mounted on and integral with the cam member 28 and the various components may be of integral moulded plastics.

30 The components 21 and 22 are arranged to inter-engage and rotate together during normal operation but to be relatively rotatable when the torque to be transmitted exceeds a predetermined amount.

The cam member 28 is mounted for axial movement relative to the gear wheel 25 and is biased towards the gear wheel 25 by a spring 93 extending between a fixed collar 94 on the shaft 26 and one side of the cam member 28.

5

The components 91 and 92 inter-engage and are located for rotation with one another by a series of inter-engaging teeth 91A and 92A which have mutually inclined surfaces so that, should the torque to be transmitted exceed a certain amount, the teeth ride over one another and the cam member moves in the axial direction against the bias of the spring 93 away from the gear wheel 25, thereby preventing such further torque from being transmitted.

10

If this occurs the operator must check why the torque has become excessive and change the container to one having softer contents, or take whatever other action is required.

15

It will also be appreciated that the drive system described may be handed to be used either by the left hand or the right-hand of the operator.

20

A bell arrangement can also be employed to signify the completion of a dispensing operation.

This may consist of a conventional bicycle bell whose clapper, in moving slowly during dispensing does not strike the bell part. However, during rapid movement from the high to low cam profiles, the clapper rings the bell during rapid movement.

25

Although the apparatus is envisaged as being suited to dispensing apparatus for dispensing ice cream and other desserts, it can also be used for dispensing other food products such as the ingredients for milkshakes. In this case, the containers will contain the milkshake ingredients which are then dispensed into a milkshake container. The container is then fitted with a closure after water or other added material is introduced. Blending then takes place and a milkshake is produced.

30

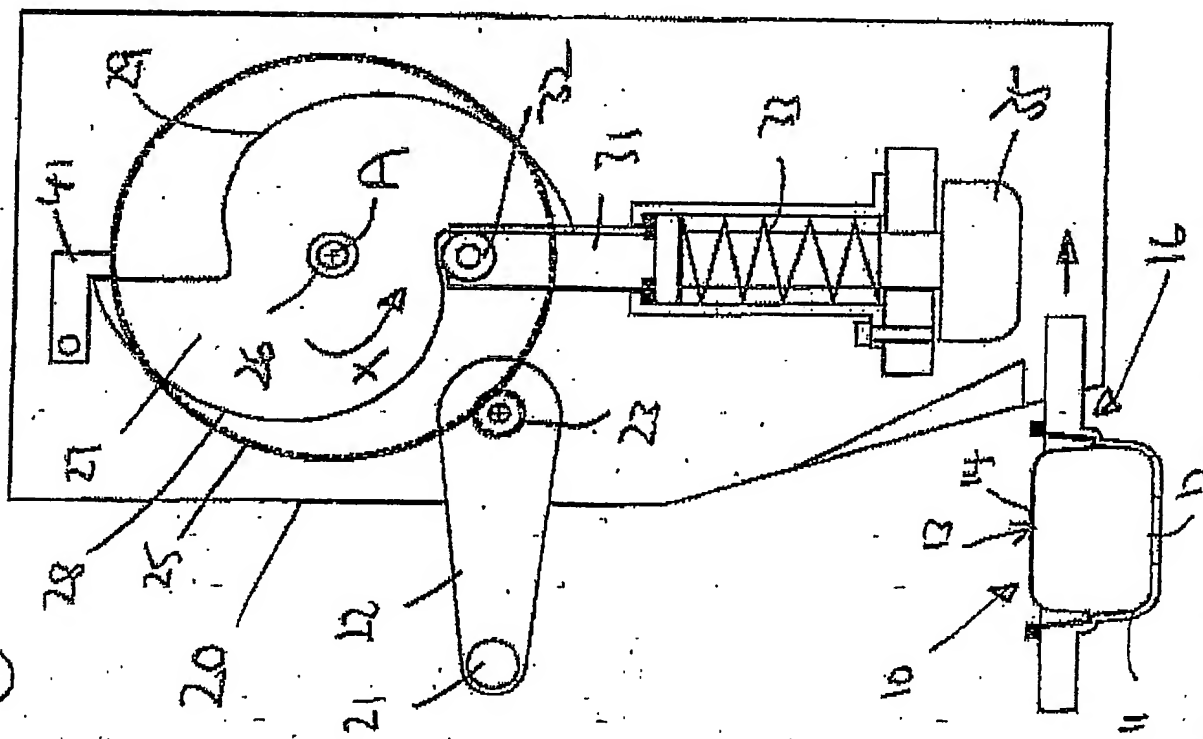
The blending elements may be one which is accommodated in the closure or in the container so that blending is completed in the same vessel and the product can be consumed from that vessel after blending. In this arrangement, the blending elements are contained on the closure or in the container vessel and the blending elements are operated by a separate drive system. Such blending apparatus can be located adjacent the dispensing apparatus described. Similarly, the containers and their closures can be stored in storage arrangements mounted on or adjacent to the apparatus.

10 If water is added, the temperature of the water can be suited to the intended temperature of the milkshake product. Similarly, additional product such as foaming agent can be added prior to blending operation.

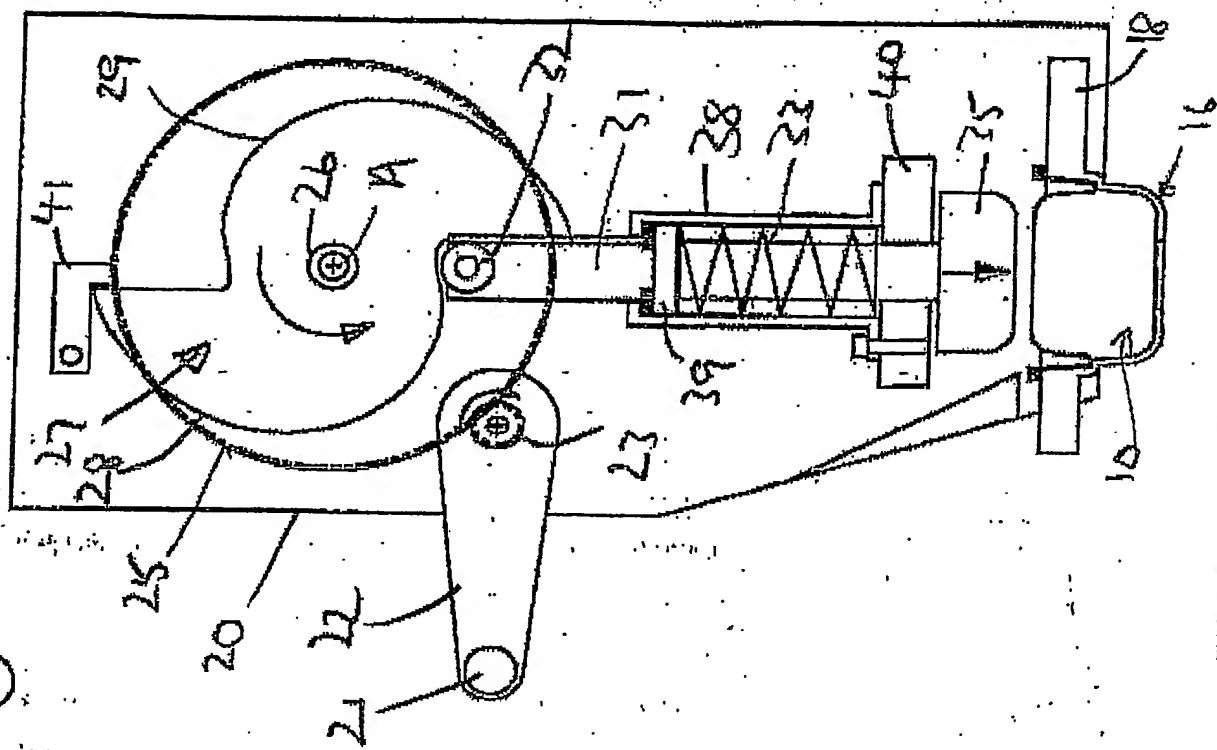
15 Any additive such as water can be initially at ambient temperature and can be cooled prior to use by a heat exchanger such as a chilling coil or tank.

It will be appreciated that although there is shown and described a cam and cam follower arrangement in which the cam is provided with a roller which engages with a cam surface, instead there could be provided a captive cam follower arrangement in which the follower is located between cam surfaces and in this case the spring may not be needed as the plunger will be retracted upwards after completing a discharge operation.

25 The invention described may find particular application in a dispensing machine such as described in WO 94/13154 (PCT/GB93/02572).

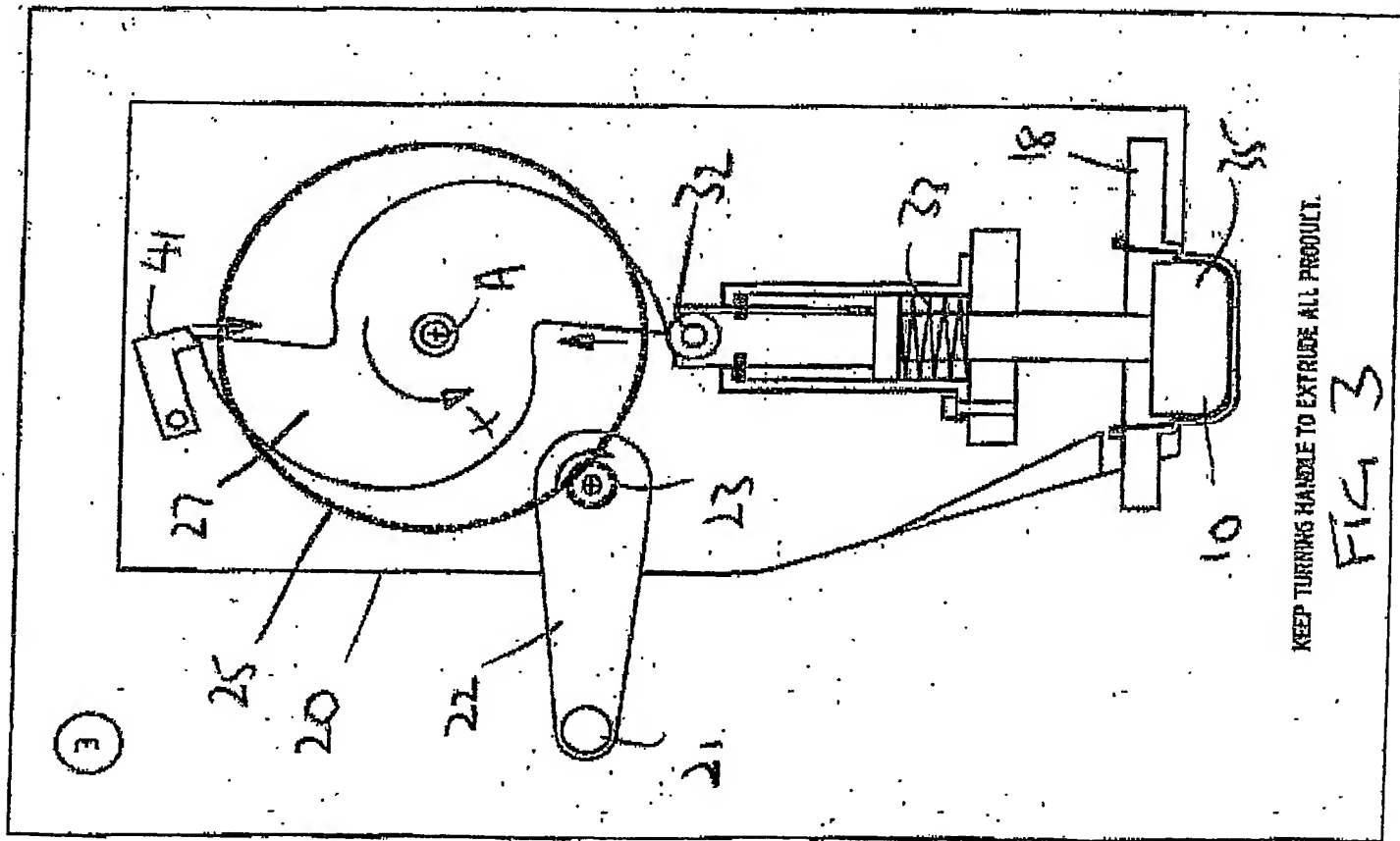


INSERT CONTAINER PROTECTED WITH PRODUCT AND CLOSE DRAINER.

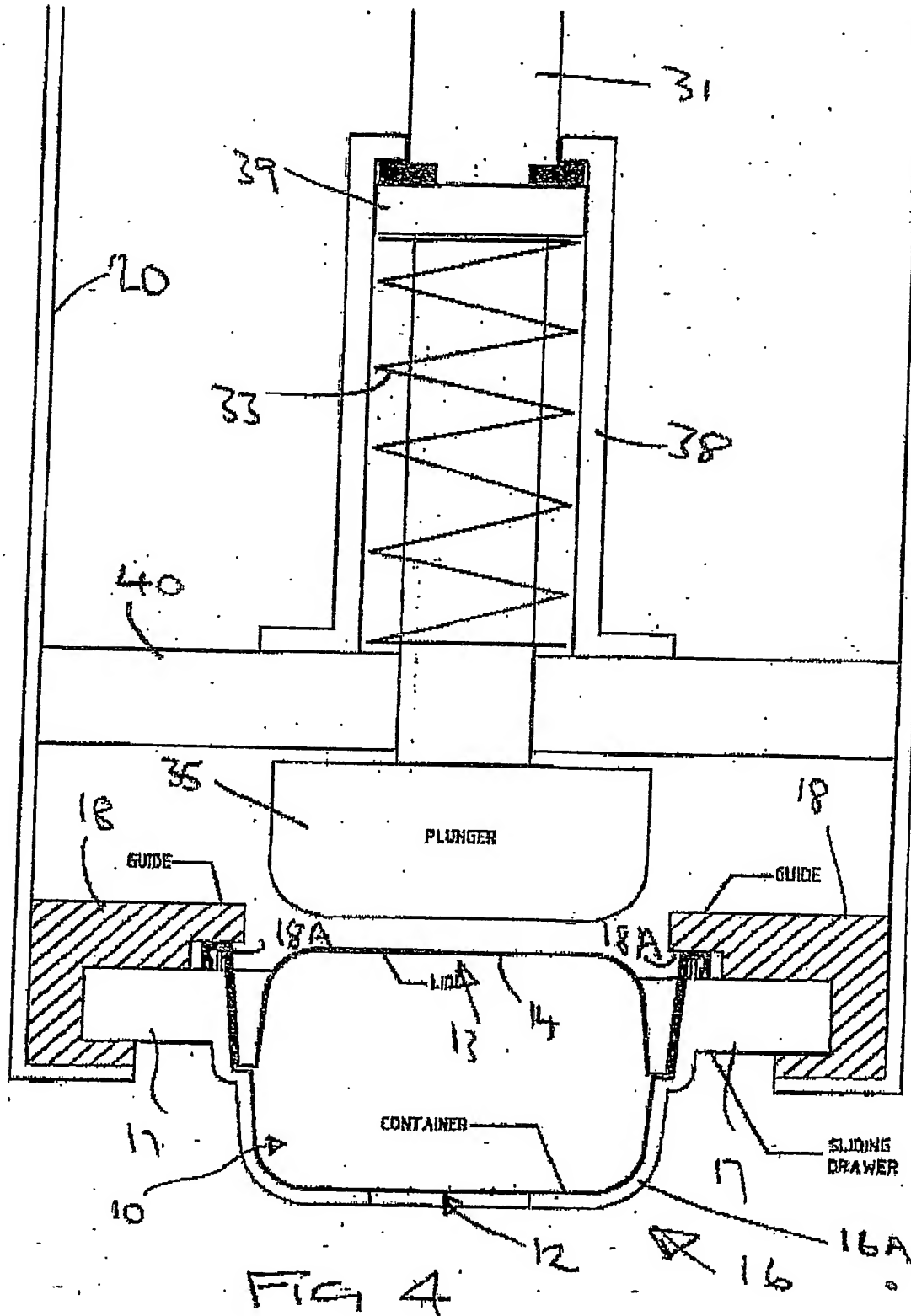


TURN HANDLE TO HAVE PLUGSSE DOWN AND EXTRUDE PRODUCT.

4112



3/13



FRONT ELEVATION SHOWING DRAWER GUIDES WHICH ALSO ACT TO HOLD CONTAINER LID IN POSITION AND PREVENT LID/CONTAINER FROM LIFTING UP WITH PLUNGER ON IT'S RETURN STROKE.

4/13

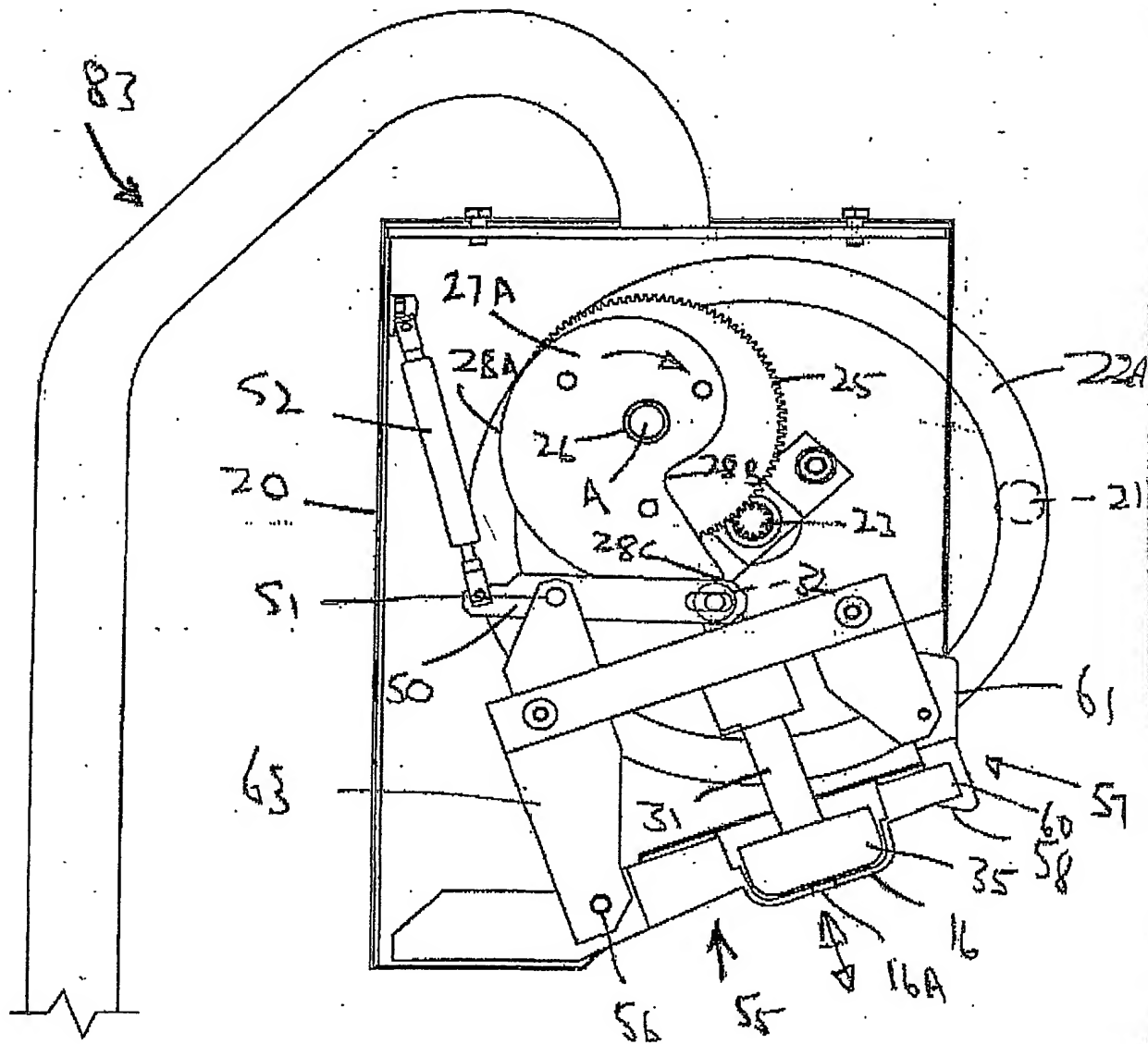


Fig. 5

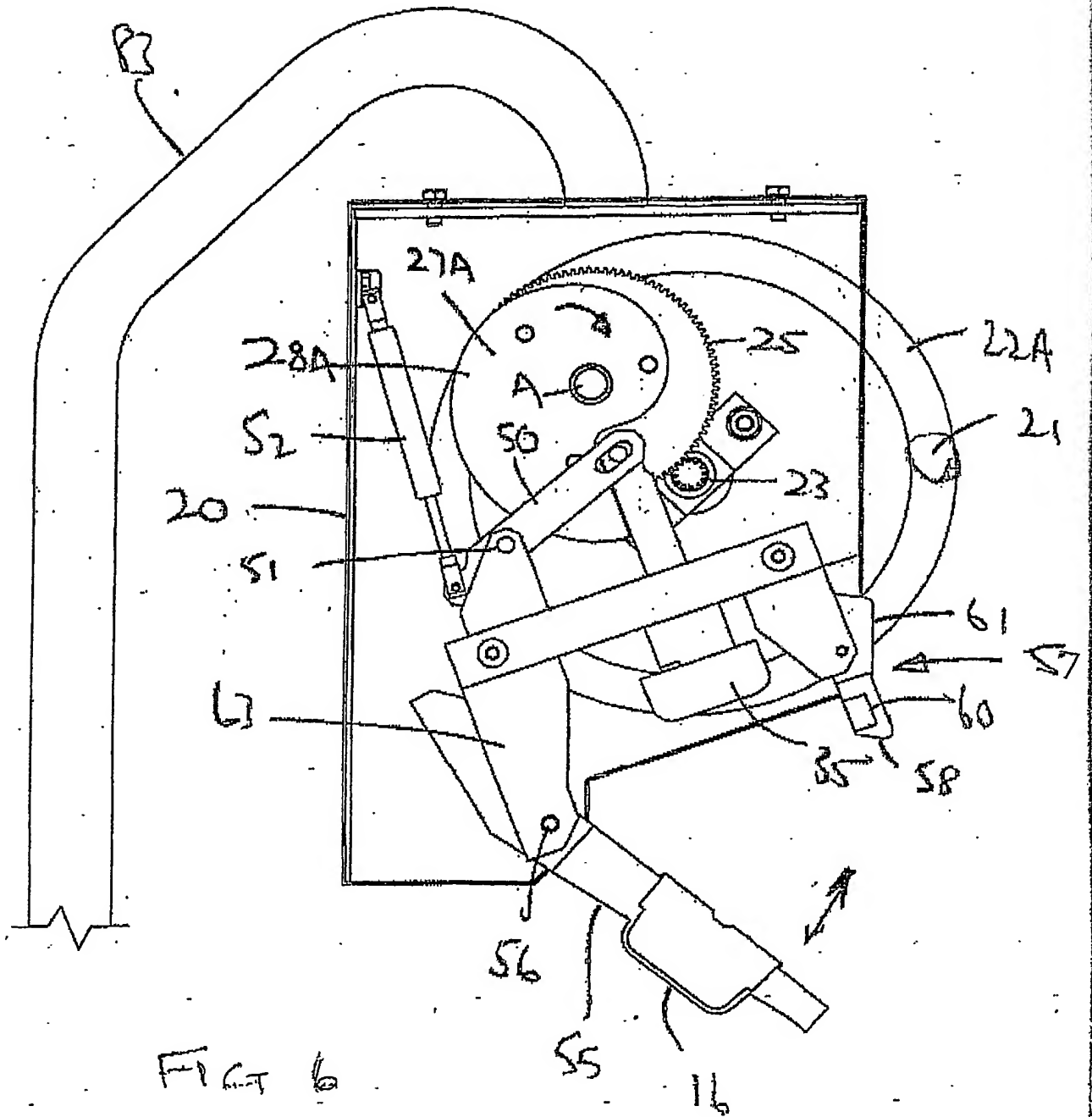


FIG. 6

6/13

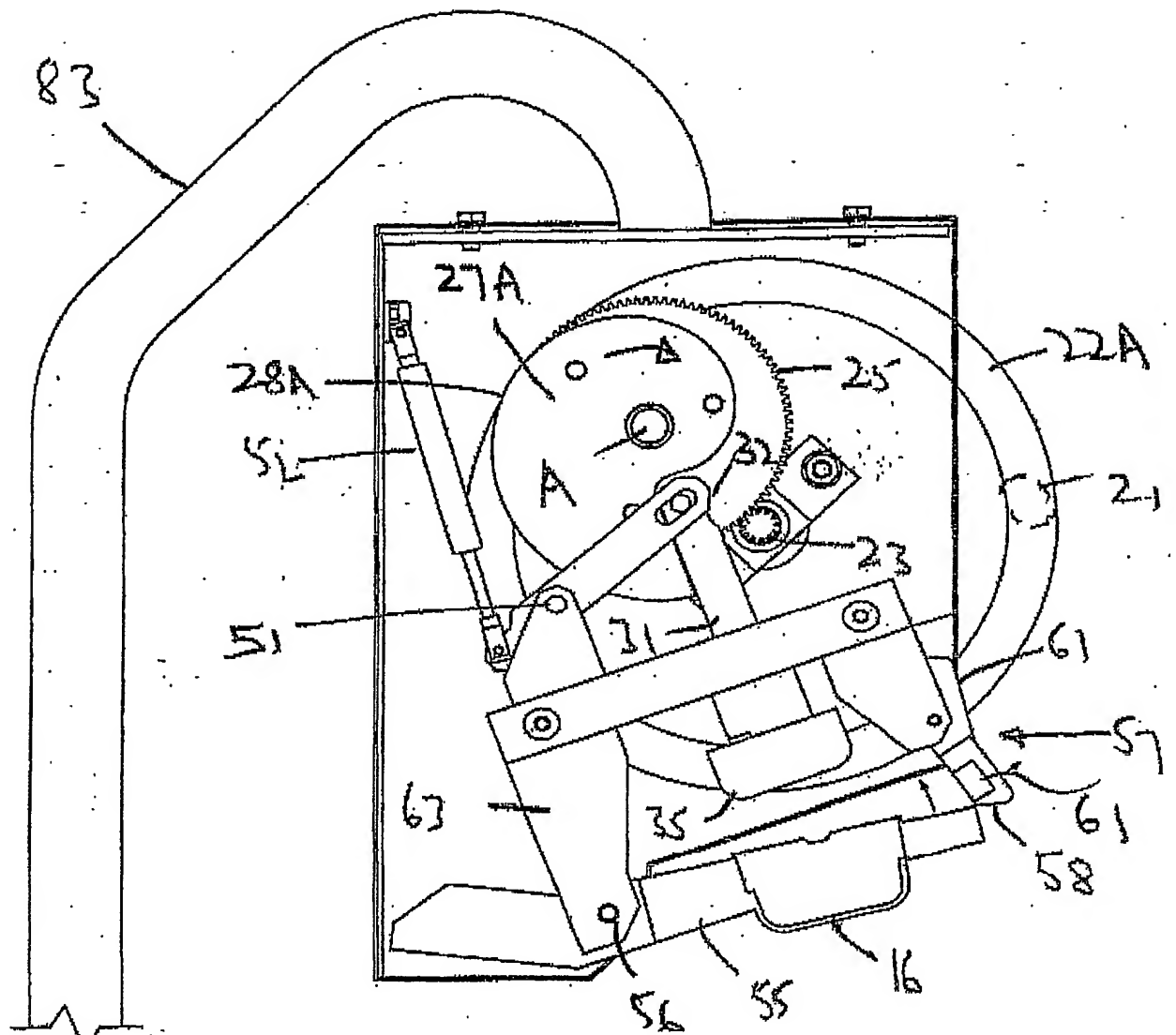


FIG. 7

7/13

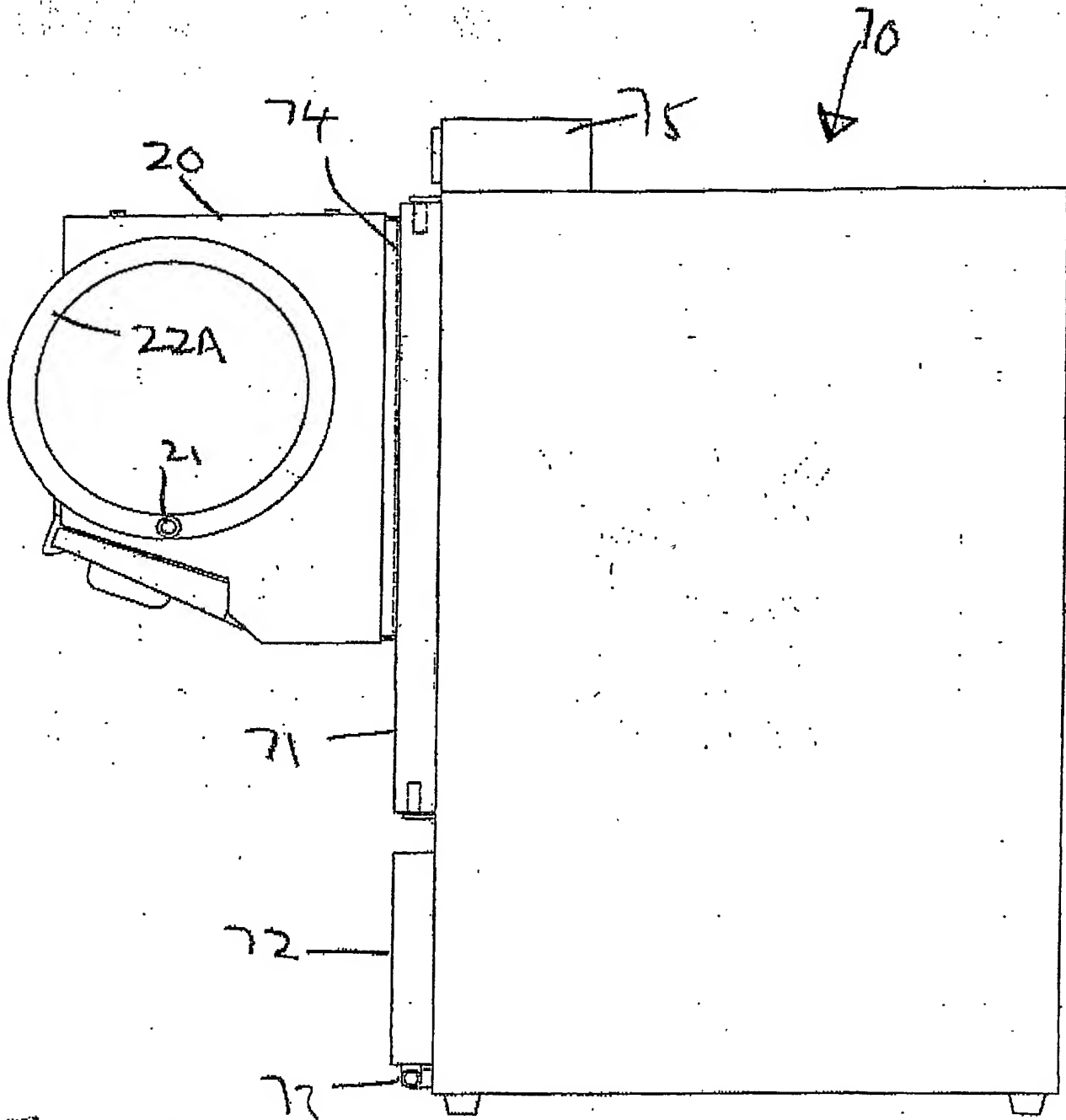


FIG 8

8/13

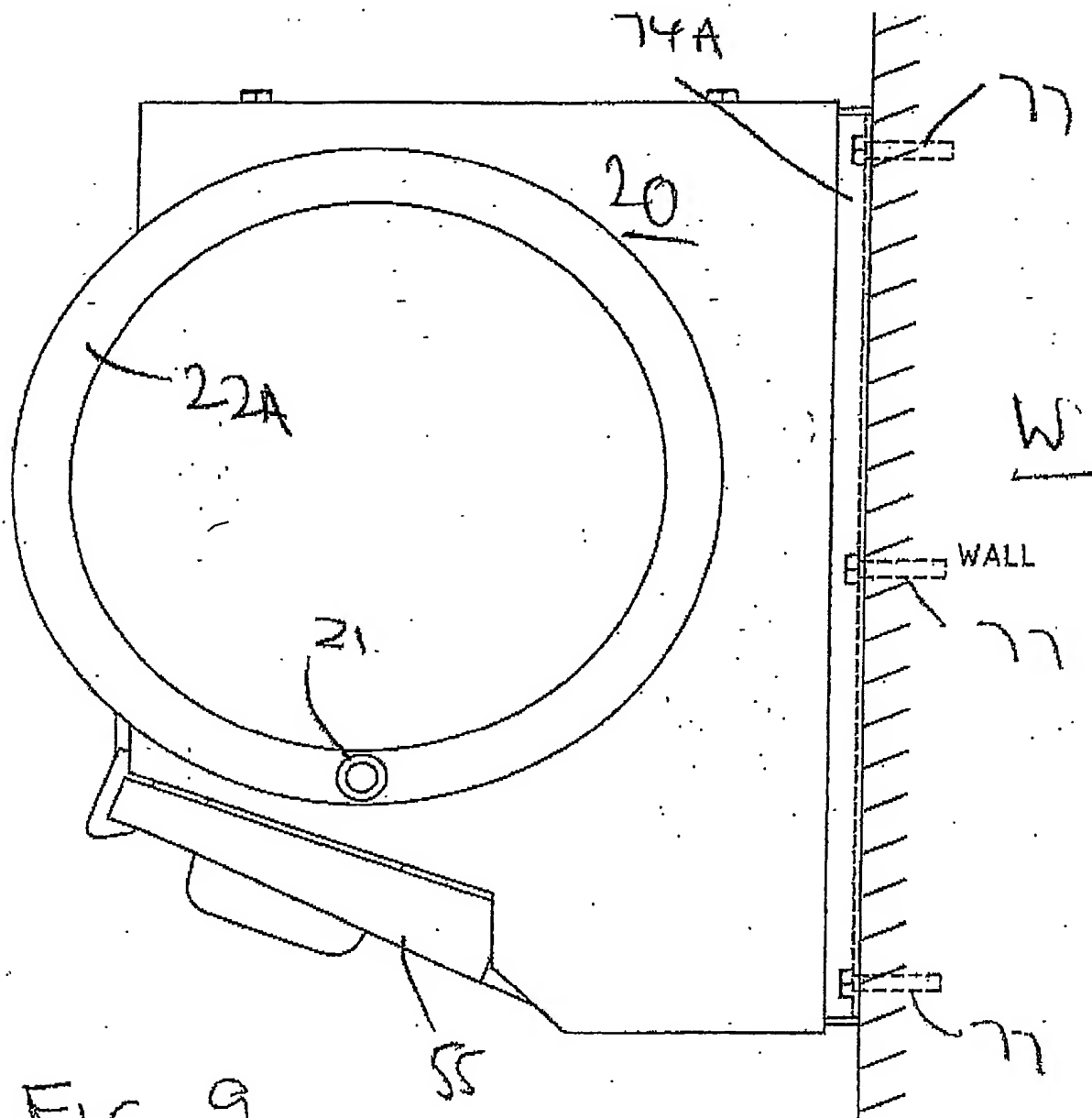


FIG. 9

9/13

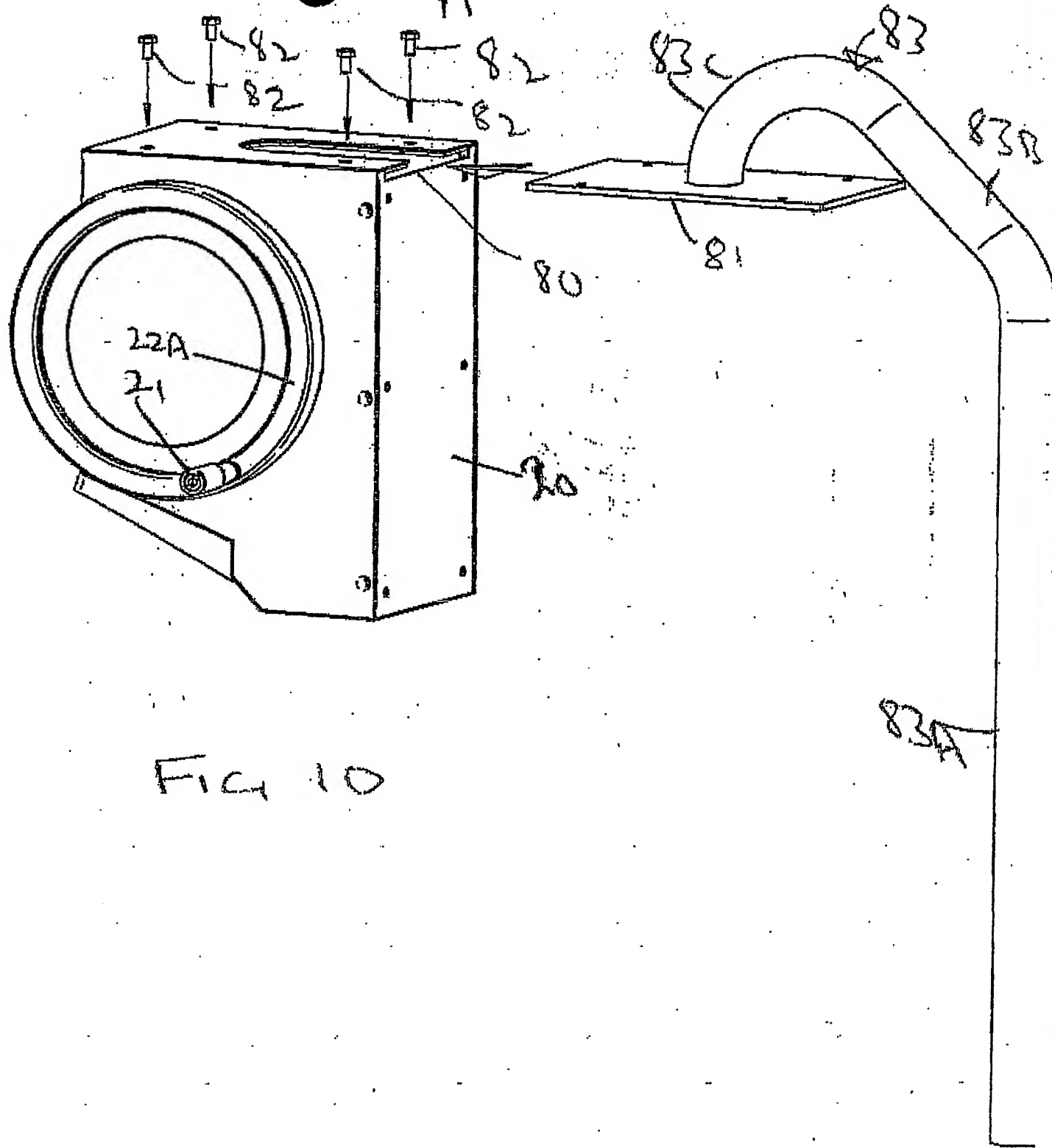


FIG 10

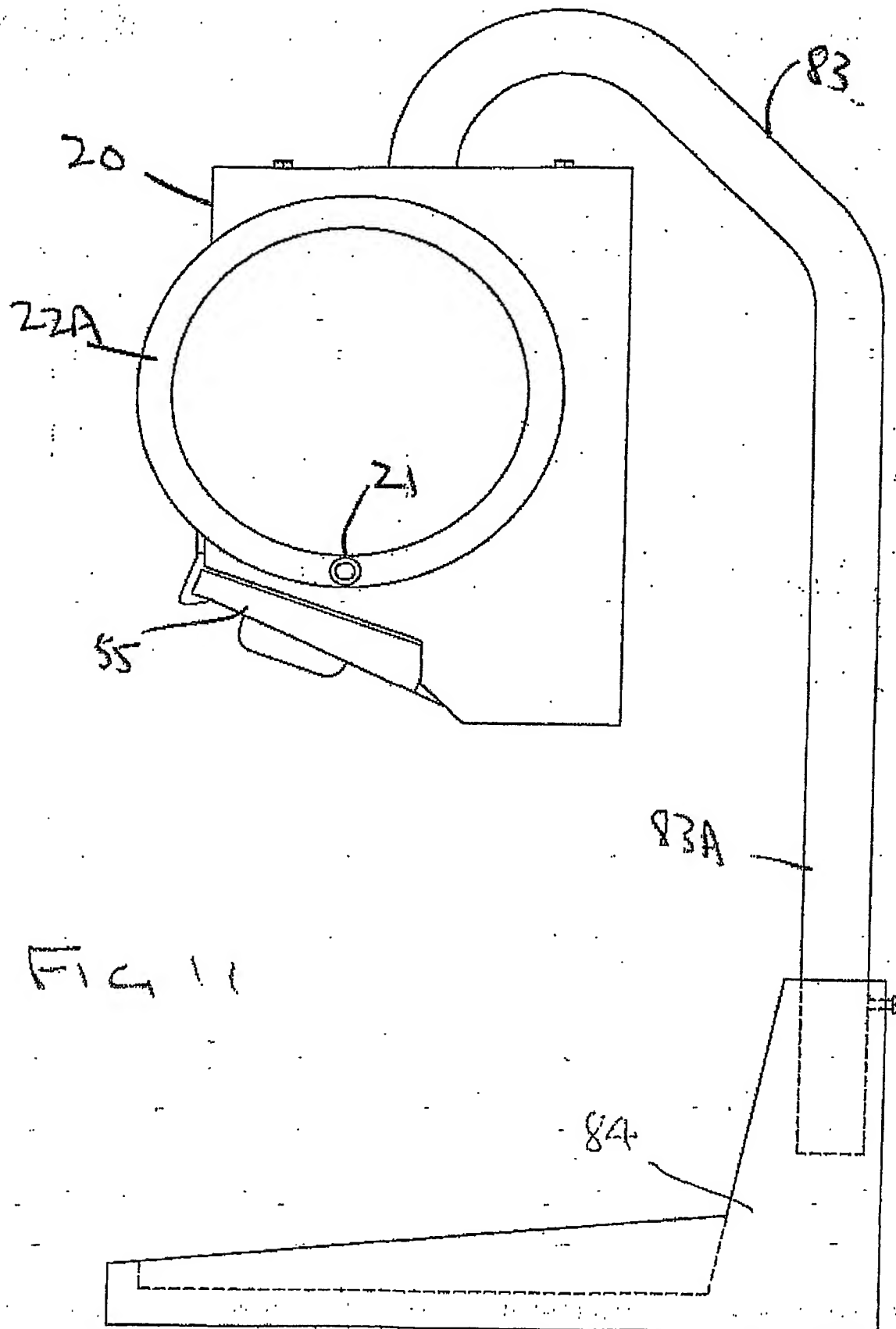


FIG 11

11113

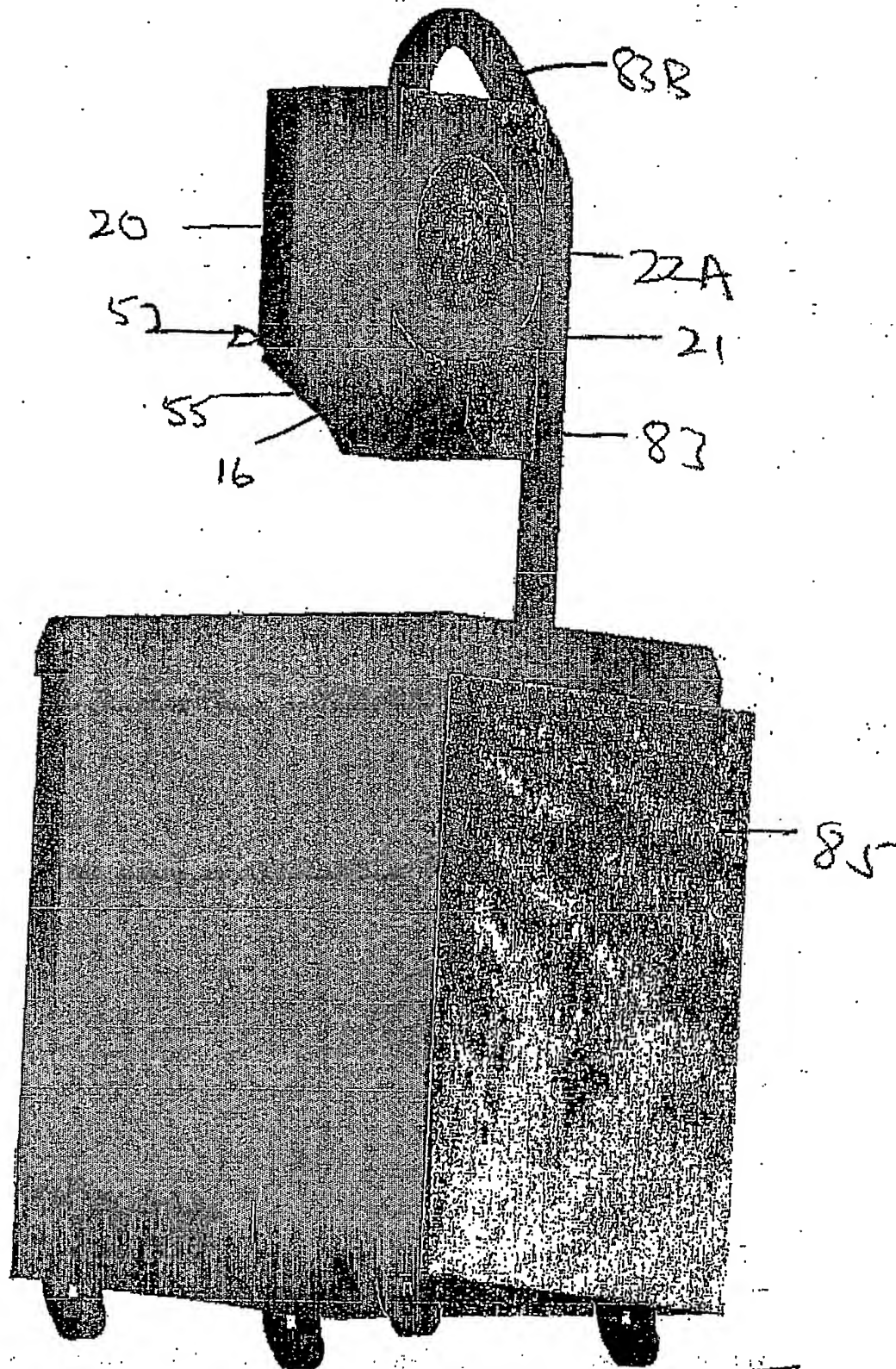
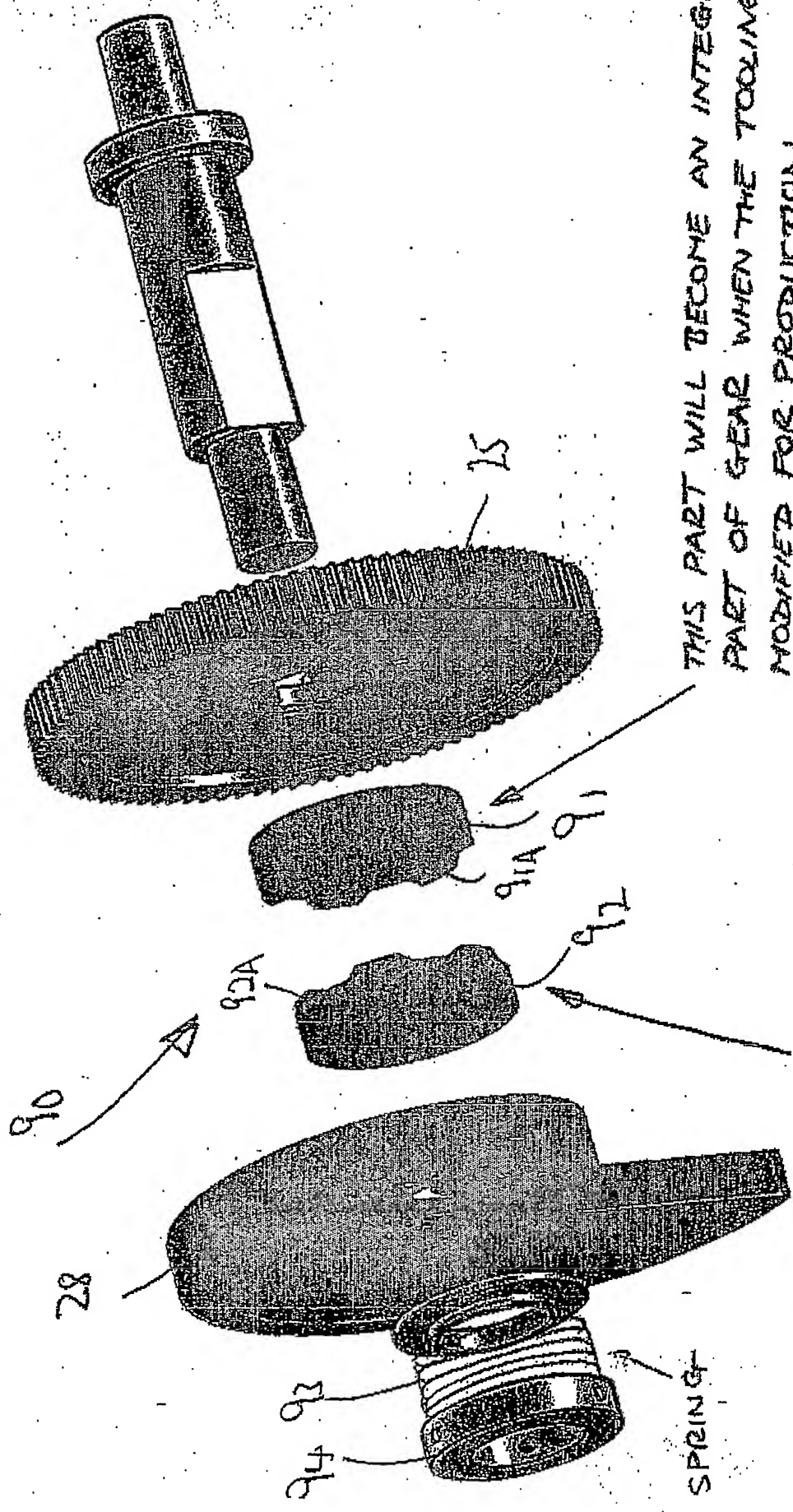


FIG 12



THIS PART WILL BE AN INTEGRAL PART OF THE CAM WHEN THE TOOLING IS MODIFIED FOR PRODUCTION

THIS PART WILL BE AN INTEGRAL PART OF GEAR WHEN THE TOOLING IS MODIFIED FOR PRODUCTION

FIG 14

17110

DURING OVERLOAD THE GEAR
BECOMES DISENGAGED FROM
CAM AND ROTATES FREELY ON
SHAFT UNTIL CASTELLATIONS
RE-ENGAGE

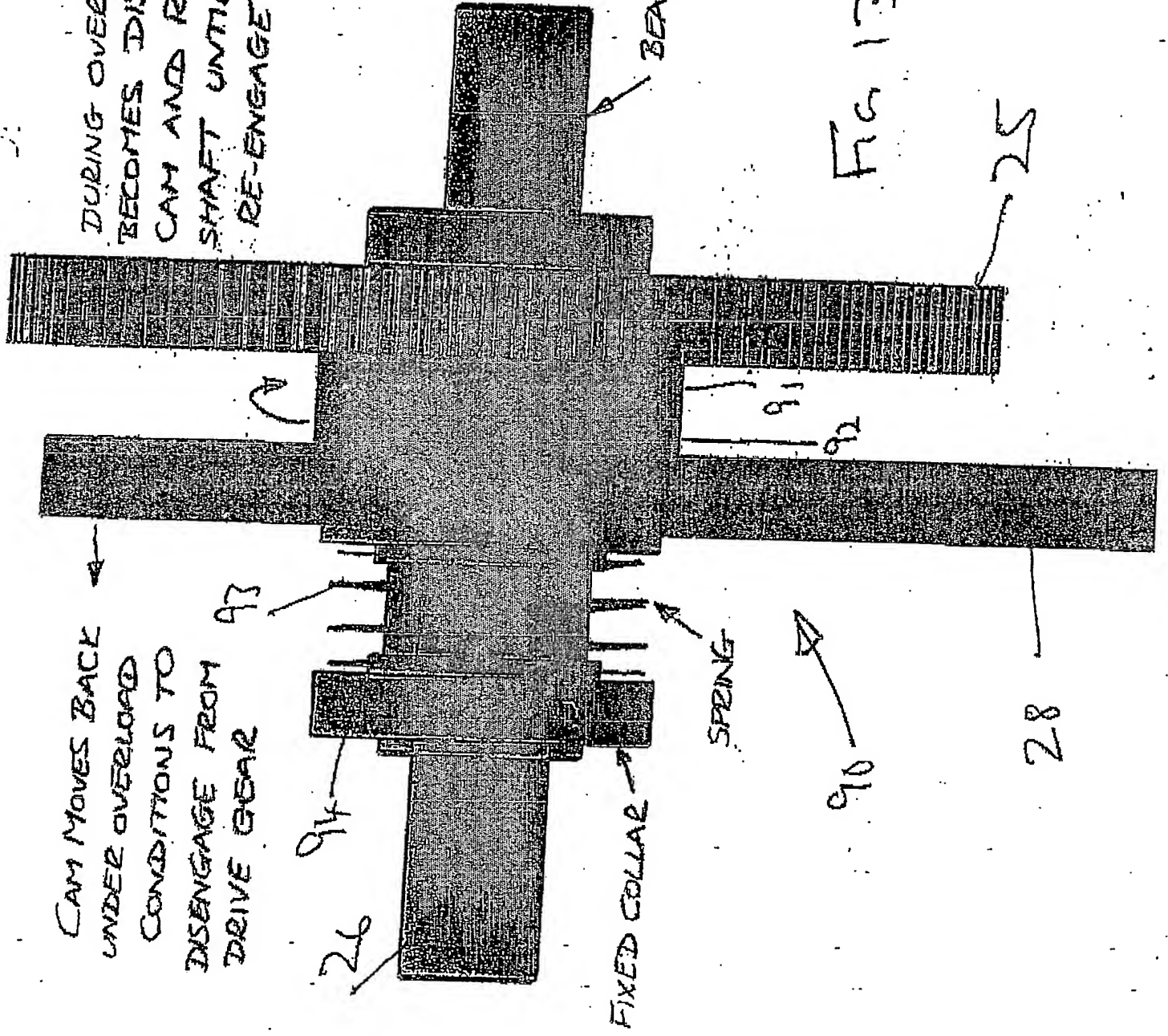


Fig 13

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☐ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.